

**AMENDMENTS TO THE CLAIMS:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

**LISTING OF CLAIMS:**

1. (CURRENTLY AMENDED) A method for measuring a flow rate (v) or a mass flow of a fluid (3), in particular for measuring hot water supply in the private, public or industrial sector, in which the fluid (3) is guided over a sensor element (1), which has a heating means (4a) for inducing temperature changes and a sensor means (4b) for determining its temperature, wherein at least from time to time the heating means (4a) is operated with a heating power (P) in the form of heating pulses and a flow-dependent threshold value time ( $t_s$ ) is measured at the sensor means (4b) until a preset temperature threshold value ( $T_s$ ) is reached, ~~characterised in that~~ wherein during at least some of the heating pulses (7) a non-constant heating power (P) with a substantially sublinear build-up dynamics ( $P(t)$ ) as a function of time (t) is selected in order to at least partially compensate a nonlinear behaviour of the threshold value time ( $t_s$ ) as a function of the flow rate (v).
2. (CURRENTLY AMENDED) The method as claimed in claim 1, ~~characterised in that~~ wherein the build-up dynamics ( $P(t)$ ) as a function of the time (t) and, if required, of the flow rate (v) to be measured is varied itself such that the threshold value time ( $t_s$ ) is a linear function of the flow rate (v) at least on discrete flow rate values ( $v_i$ ).
3. (CURRENTLY AMENDED) The method as claimed in any one of the preceding claims, ~~characterised in that~~ wherein the build-up dynamics ( $P(t)$ ) is selected to be proportional to  $t^m$ , wherein m=an exponent dependent on a Reynolds number of the fluid (3) which is lower than 1, in particular  $m \leq 0.5$  and particularly preferred m=0.466 for a Reynolds number of the fluid (3) between 40 and 4000.
4. (CURRENTLY AMENDED) The method as claimed in ~~any one of the preceding any of claims 1 and 2~~, ~~characterised in that~~ wherein the build-up dynamics ( $P(t)$ ) is selected to be proportional to a time-independent amplitude factor  $(1+R_s/R_l)^{-1}$ , wherein

$R_s$  is a first thermal transfer resistance between the heating means (1a) and a surface (10) of the sensor element (1) and  $R_t=(h\cdot A)^{-1}$  is a second thermal transfer resistance between the surface (10) of the sensor element (1) and the fluid (3), wherein h is a flow-dependent heat transfer coefficient between the sensor element (1) and the fluid (3) and A is a contact surface between the sensor element (1) and the fluid (3).

5. (CURRENTLY AMENDED) The method as claimed in claims 3 and 4, ~~characterised in that~~ wherein a cylindrical sensor element (1), against which the fluid (3) is transversely flown, is selected with a heat transfer coefficient h proportional to  $v^m$  and with a second thermal transfer resistance  $R_t=\gamma \cdot v^{-m}$ ,  $\gamma$  being a constant.
6. (CURRENTLY AMENDED) The method as claimed in claims 3 and 4, ~~characterised in that~~ wherein
  - a) in a first step discrete values of the flow rate ( $v_i$ ) are selected and corresponding build-up dynamics  $P_i(t)$  of the heating power are determined, wherein  $i=1, 2, 3, \dots$  is an index,
  - b) in a second step a set of calibration curves (8) of the threshold value time ( $t_s$ ) as a function of the flow rate ( $v$ ) is determined for the build-up dynamics ( $P_i(t)$ ) and
  - c) in a third step, on account of a previously measured flow rate or based on a priori information about the presumed flow rate, a preferred calibration curve (8) is selected according to a desired measuring precision for the flow rate ( $v$ ) and according to a desired measuring duration ( $t_s$ ), and is used to determine the flow rate ( $v$ ), or
  - d) in a third step, starting from the calibration curve (8) associated with the lowest flow rate value ( $v_{i=1}$ ) and rising successively to higher flow rate values ( $v_{i>1}$ ) or by estimating in a single step, a preferred calibration curve (8) is determined according to a desired measuring precision for the flow rate ( $v$ ) and according to a desired measuring duration ( $t_s$ ), and is used to determine the flow rate ( $v$ ).
7. (CURRENTLY AMENDED) The method as claimed in claim 6, ~~characterised in that~~ wherein a number and distribution of the calibration curves (8) are selected according

to a desired measuring resolution and to a desired measuring range of the flow rate (v).

8. (CURRENTLY AMENDED) The method as claimed in claims 3 and 4, ~~characterised in that wherein~~  $R_s/R_l < 1$ , preferably  $R_s/R_l < 0.1$  and particularly preferred  $R_s/R_l < 0.01$ , and a heating power factor  $P_0$  are selected and the threshold value time ( $t_s$ ) is calculated as an exact linear function of the flow rate (v) according to an equation

$$t_s(v) = (T_s - T_F)^{1/m} \cdot (P_0 \cdot \gamma)^{-1/m} \cdot v,$$

wherein  $\gamma$  is a constant and  $T_F$  is an undisturbed fluid temperature.

9. (CURRENTLY AMENDED) A device for carrying out the method as claimed in ~~claim 6 any one of the preceding claims~~, comprising a sensor element (1) with a heating means (1a) and a sensor means (1b)—for thermal measuring in a fluid (3) and a control and evaluating processor unit (2) with a heating control (2a) for generating heating pulses (7) for the heating means (1a) and a measuring device (2b)—for evaluating the thermal measurement and for determining a flow rate (v) or a mass flow from a flow-dependent threshold value time (t) until a preset temperature threshold value ( $T_s$ ) at the sensor means (1b) is reached, ~~characterised in that wherein~~

- a) the heating control (2b) comprises means for generating a non-constant heating power (P) with a substantially sublinear build-up dynamics ( $P(t)$ ) as a function of the time (t), and
- b) the control and evaluating processor unit (2) has means for at least partial compensation of a nonlinear behaviour of the threshold value time ( $t_s$ ) as a function of the flow rate (v).

10. (CURRENTLY AMENDED) The device as claimed in claim 9, ~~characterised in that wherein~~

- a) the control and evaluating processor unit (2) comprises hardware and/or software for generating a build-up dynamics ( $P(t)$ ) proportional to  $t^m$  and/or to

a time-independent amplitude factor  $(1+R_s/R_l)^{-1}$ , wherein t is a time variable, m is an exponent dependent on a Reynolds number of the fluid-(3),  $R_s$  is a first thermal transfer resistance between the heating means (1b) and a surface (1a) of the sensor element-(1),  $R_l=(h\cdot A)^{-1}$  is a second thermal transfer resistance between a surface (10) of the sensor element (1) and the fluid-(3), h is a flow-dependent heat transfer coefficient between the sensor element-(1) and the fluid (3) and A is a contact surface between the sensor element (1) and the fluid (3) is and/or

- b) the control and evaluating processor unit (2) comprises calibration means (2e) for carrying out the first and second step ~~as claimed in Claim 6.~~

11. (CURRENTLY AMENDED) The device as claimed ~~in any one of claims 9 to 10, characterized in that claim 9, wherein:~~

- a) the sensor element (1) has an electric heating wire (1a, 1b) with a temperature-dependent resistance, which can be operated simultaneously as heating means (1a) and as sensor means (1b) and/or
- b) the sensor element (1) has a heat capacity  $C_s$  and a first thermal transfer resistance  $R_s$  between the heating means (1b) and a surface (10) of the sensor element-(1), wherein the threshold value time or measuring duration is  $t_s > C_s \cdot R_s$ , in particular  $t_s > 10 \cdot C_s \cdot R_s$ , and/or
- c) the sensor element (1) has a cylindrical shape with a diameter (d) and which has, when the fluid (3) flows laterally against it with the flow rate (v), has by approximation a flow-dependent heat transfer coefficient  $h = \lambda/d \cdot 1.11 \cdot C \cdot Pr^{0.31} \cdot Re^m$ , wherein  $\lambda$  is a heat conductivity of the fluid-(3), C is a parameter and m is an exponent, which depend on a Reynolds number Re of the fluid-(3), and Pr is a Prandtl number of the fluid-(3).

12. (NEW) The method as claimed in claim 4, wherein a cylindrical sensor element, against which the fluid is transversely flown, is selected with a heat transfer coefficient  $h$  proportional to  $v^m$  and with a second thermal transfer resistance  $R_l = \gamma \cdot v^{-m}$ ,  $\gamma$  being a constant.

13. (NEW) The method as claimed in claim 4, wherein

- a) in a first step discrete values of the flow rate ( $v_i$ ) are selected and corresponding build-up dynamics  $P_i(t)$  of the heating power are determined, wherein  $i=1, 2, 3, \dots$  is an index,
- b) in a second step a set of calibration curves of the threshold value time ( $t_s$ ) as a function of the flow rate ( $v$ ) is determined for the build-up dynamics ( $P_i(t)$ ) and
- c) in a third step, on account of a previously measured flow rate or based on a priori information about the presumed flow rate, a preferred calibration curve is selected according to a desired measuring precision for the flow rate ( $v$ ) and according to a desired measuring duration ( $t_s$ ), and is used to determine the flow rate ( $v$ ), or
- d) in a third step, starting from the calibration curve associated with the lowest flow rate value ( $v_{i=1}$ ) and rising successively to higher flow rate values ( $v_{i>1}$ ) or by estimating in a single step, a preferred calibration curve is determined according to a desired measuring precision for the flow rate ( $v$ ) and according to a desired measuring duration ( $t_s$ ), and is used to determine the flow rate ( $v$ ).

14. (NEW) The method as claimed in claim 13, wherein a number and distribution of the calibration curves are selected according to a desired measuring resolution and to a desired measuring range of the flow rate ( $v$ ).

15. (NEW) The method as claimed in claim 4, wherein  $R_s/R_l < 1$ , preferably  $R_s/R_l < 0.1$  and particularly preferred  $R_s/R_l < 0.01$ , and a heating power factor  $P_0$  are selected and the threshold value time ( $t_s$ ) is calculated as an exact linear function of the flow rate ( $v$ ) according to an equation

$$t_s(v) = (T_s - T_F)^{1/m} \cdot (P_0 \cdot \gamma)^{-1/m} \cdot v,$$

wherein  $\gamma$  is a constant and  $T_F$  is an undisturbed fluid temperature.